

Ship oct 27

Work Order ID 137560

\*137560\*

Page 1

October 06, 2015 12:43:33 PM

Item ID: D350-607-543

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Quick Release Heli-Utility-Basket™ Long, Light Lid, Spacepod™/Squirrel Cheek Comp

Start Date: 10/6/2015 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 10/26/2015 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

SH

Date:

20151006

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr   | Revision Nbr |
|------------|--------------|
| D350-607-3 | D            |
| DSI9699    | A            |

BAS  
27  
9-89

SH 15-10-20

100

Document Control

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile &amp; type labels per PPP D350-607-543 CHG008

DAS  
28  
9-89

OCT 21 2015

117

Pick Kit

0.00

\*117\*

Packaging

Memo

0.00

Packaging

BAS  
27  
9-89

OCT 20 2015

BAS  
28  
9-89

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|                                                              |  |                                                                                                                                                                                    |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  |                                                                                                                                                     |  |  |
|--------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|-----------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____ |  | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> |  | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Thermoforming <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/><br/>           Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/><br/>           Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Quality <input type="checkbox"/><br/>           Other <input type="checkbox"/> </div> </div> |  |  |                                                                                                                                                     |  |  |
| Date :                                                       |  | Step #:                                                                                                                                                                            |  | QTY Effective :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  | MRB (QSI042) Approval<br><br><br>Completed By<br><br><br>Lead hand / Supervisor<br>Approval Verification<br><br><br>QC / QA Coordinator<br>Approval |  |  |
| Description Work Order Deviation                             |  |                                                                                                                                                                                    |  | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |  |                                                                                                                                                     |  |  |
|                                                              |  |                                                                                                                                                                                    |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  |                                                                                                                                                     |  |  |
|                                                              |  |                                                                                                                                                                                    |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  |                                                                                                                                                     |  |  |
|                                                              |  |                                                                                                                                                                                    |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  |                                                                                                                                                     |  |  |
|                                                              |  |                                                                                                                                                                                    |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  |                                                                                                                                                     |  |  |

| Root Cause         |                          |                       |                          | FAULT CATEGORY         |                          |                                   |                          |                       |                          |                      |                          |
|--------------------|--------------------------|-----------------------|--------------------------|------------------------|--------------------------|-----------------------------------|--------------------------|-----------------------|--------------------------|----------------------|--------------------------|
| Environment        | <input type="checkbox"/> | No Re-verification    | <input type="checkbox"/> | Pressure/Forced        | <input type="checkbox"/> | Temperature/Cure                  | <input type="checkbox"/> | Power Loss/Surge      | <input type="checkbox"/> | Positioned Wrong     | <input type="checkbox"/> |
| Design             | <input type="checkbox"/> | Operator              | <input type="checkbox"/> | Bending                | <input type="checkbox"/> | Set-up                            | <input type="checkbox"/> | Folio/Program         | <input type="checkbox"/> | Outside Dimensions   | <input type="checkbox"/> |
| Doc/Data           | <input type="checkbox"/> | Offset/Setup          | <input type="checkbox"/> | Centre Not Concentric  | <input type="checkbox"/> | BOM/Route                         | <input type="checkbox"/> | Grain                 | <input type="checkbox"/> | Over/Under tolerance | <input type="checkbox"/> |
| Equip/Tooling      | <input type="checkbox"/> | Supplier              | <input type="checkbox"/> | Cracks                 | <input type="checkbox"/> | Broken/Damage/Defect              | <input type="checkbox"/> | Weld                  | <input type="checkbox"/> | Part Incorrect       | <input type="checkbox"/> |
| Handling/Pre       | <input type="checkbox"/> | Training              | <input type="checkbox"/> | Crimp/Kink/Ripple/Wave | <input type="checkbox"/> | Inspection Incomplete/Unqualified | <input type="checkbox"/> | Wrong Stock Pulled    | <input type="checkbox"/> | Part Lost/Missing    | <input type="checkbox"/> |
| Material           | <input type="checkbox"/> | Use for Testing       | <input type="checkbox"/> | Cuffs                  | <input type="checkbox"/> | Contamination                     | <input type="checkbox"/> | Out of Sequence       | <input type="checkbox"/> | Part Moved           | <input type="checkbox"/> |
| Internal Transport | <input type="checkbox"/> | Poor Information      | <input type="checkbox"/> | Crushing               | <input type="checkbox"/> | Countersink                       | <input type="checkbox"/> | Off-set               | <input type="checkbox"/> | Drawing              | <input type="checkbox"/> |
| Tribal Knowledge   | <input type="checkbox"/> | Rushing               | <input type="checkbox"/> | Heat Treat             | <input type="checkbox"/> | Cut Too Short                     | <input type="checkbox"/> | Mislabeled            | <input type="checkbox"/> | Finish               | <input type="checkbox"/> |
| LOA                | <input type="checkbox"/> | Product Improvement   | <input type="checkbox"/> | Wave/Twist in Tube     | <input type="checkbox"/> | Instructions Incomplete/Unclear   | <input type="checkbox"/> | Fit/Function          | <input type="checkbox"/> | Misread              | <input type="checkbox"/> |
| Substation         | <input type="checkbox"/> | Process Improvement   | <input type="checkbox"/> | Marks/Chatter          | <input type="checkbox"/> | Drill Holes                       | <input type="checkbox"/> | Misaligned/off center | <input type="checkbox"/> | Turning Sequence     | <input type="checkbox"/> |
| Past Expiry Date   | <input type="checkbox"/> | Manufacturing Process | <input type="checkbox"/> | OTHER :                |                          |                                   |                          |                       |                          |                      |                          |
| Misidentified      | <input type="checkbox"/> | Past Due              | <input type="checkbox"/> |                        |                          |                                   |                          |                       |                          |                      |                          |

**Work Order ID 137560**

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**\*137560\***

Page 2

Item ID: D350-607-543

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Quick Release Heli-Utility-Basket™ Long, Light Lid, Spacepod™/Squirrel Cheek Comp

Start Date: 10/6/2015 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 10/26/2015 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

**\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

1X

~~DAS~~  
~~28~~  
~~9-89~~DAS  
28  
9-89OCT 21 2015  
OCT 26 2014

130

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Install placard and label as per dwg.

Package as per PPPD350-607-543

BSE 1002

DAS  
28  
9-89

OCT 26 2014

DAS  
6  
9-89

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

ML5

OCT 26 2015

SH 20151026

# Picklist Print

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Work Order ID: 137560

**\*137560\***

Parent Item: D350-607-543

**\*D350-607-543\***

Parent Item Name: Quick Release Heli-Utility-Basket™ Long, Light Lid, Spacepod™/Squirrel Cheek Comp

Start Date: 10/6/2015

Required Date: 10/26/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP  
REV:B 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:C  
12.07.24 AS PER ECN 12-610 DD VERF:EC IPP Rev:D 13.07.08 as  
per CHG005 (ECN13-582) DD verf:JLM IPP REV:E 13.08.21 CHG006 /  
ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572  
DD VERF:JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status           |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|------------------|
| D4917-315                       |                        | Manufactured  | No          |                     |                  |                 | Each               | 14.0000        |             | 1            |               | 27<br>9-89     | DAS<br>6<br>9-89 |

**\*D4917-315\***

Placard, Max Load

DAS  
28  
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| st138    | 14      |          |
| 127796   | 2       |          |
| 134787   | 12      |          |

D350-607-511

Manufactured No

Each 3.0000

1

**\*D350-607-511\***

Quick Release Basket and Long Cargo Tube Mounting Provisions, Fits LH or RH

\*\*

DAS  
27  
9-89

DAS  
6  
9-89

DAS  
28  
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| PK014    | 1       |          |
| 135370   | 1       |          |
| PK15     | 2       |          |
| 135371   | 2       |          |

D2690-6

Manufactured No

Each 54.0000

1

**\*D2690-6\***

Lanyard

\*\*

DAS  
27  
9-89

DAS  
6  
9-89

DAS  
28  
9-89

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST009    | 14      |          |
| 135768   | 14      |          |
| ST012a   | 40      |          |
| 137308   | 10      |          |
| 137431   | 30      |          |

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Work Order ID: 137560

**\*137560\***

Parent Item: D350-607-543

**\*D350-607-543\***

Parent Item Name: Quick Release Heli-Utility-Basket™ Long, Light Lid, Spacepod™/Squirrel Cheek Comp

Start Date: 10/6/2015

Required Date: 10/26/2015

D3912-041 Manufactured No

Each 13.0000 Start Qty: 1.00 1

Required Qty: 1.00

**\*D3912-041\***

Eyebolt Receiver Assy

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST064A

13

133897

6

135344

5

136360

2

\*\*

DAS  
27  
9-89

DAS  
6  
9-89

D4030-043 Manufactured No

Each 0.0000

**\*D4030-043\***

Long Basket Assembly, Light Lid (350)

DAS  
28  
9-89

D4086-215

Manufactured No

Each 11.0000

**\*D4086-215\***

Placard Max Load

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST087

11

117191

11

Each

14.0000

\*\*

B136760

DAS  
27  
9-89

DAS  
6  
9-89

OCT 20 2015

\*\*

DAS  
27  
9-89

DAS  
6  
9-89

D4151-041 Manufactured No

Each 14.0000

**\*D4151-041\***

Basket Fwd Hardpoint Assembly, Lower

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST088

4

132435

2

136400

2

ST090A

4

136401

2

137101

2

ST103a

6

134304

2

136398

2

136399

2

\*\*

DAS  
27  
9-89

DAS  
6  
9-89

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# Picklist Print

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Work Order ID: 137560

**\*137560\***

Parent Item: D350-607-543

**\*D350-607-543\***

Parent Item Name: Quick Release Heli-Utility-Basket™ Long, Light Lid, Spacepod™/Squirrel Cheek Comp

Start Date: 10/6/2015

Required Date: 10/26/2015

D4151-043

Manufactured No

Each

15.0000

Start Qty: 1.00

Required Qty: 1.00

1

**\*D4151-043\***

Basket Fwd Hardpoint Assembly, Upper

**\*\***

DAS

27

9-89

DAS

6

9-89

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST087

3

130050

3

ST090A

12

136707

4

136708

4

136709

2

137314

2

D4150-041

Manufactured No

Each

17.0000

1

**\*D4150-041\***

Attachment Arm Assembly

**\*\***

DAS

27

9-89

DAS

6

9-89

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST087

5

129856

1

131833

2

132579

2

ST090A

12

134404

2

136537

2

136538

2

136539

2

137193

4

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Work Order ID: 137560

**\*137560\***

Parent Item: D350-607-543

**\*D350-607-543\***

Parent Item Name: Quick Release Heli-Utility-Basket™ Long, Light Lid, Spacepod™/Squirrel Cheek Comp

Start Date: 10/6/2015

Required Date: 10/26/2015

AN4-13A

Purchased No

Each

Start Qty: 1.00  
268.0000 6

Required Qty: 1.00

**\*AN4-13A\***

Bolt

DAS  
28  
9-89

Location

Loc Qty

Loc Code

FG

20

122808

20

ST325A

100

~~m133284~~

100

ST344

148

m132551

148

\*\*

BAS  
27  
9-89

DAS  
6  
9-89

AN4C15

Purchased No

Each

22.0000

1

**\*AN4C15\***

Bolt

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST312A

22

M128936

22

\*\*

BAS  
27  
9-89

DAS  
6  
9-89

AN310C4

Purchased No

Each

66.0000

1

**\*AN310C4\***

Nut

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST331

66

M131305

2

~~M132344~~

44

M133234

20

\*\*

BAS  
27  
9-89

DAS  
6  
9-89

OCT 20 2015

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Work Order ID: 137560

**\*137560\***

Parent Item: D350-607-543

**\*D350-607-543\***

Parent Item Name: Quick Release Heli-Utility-Basket™ Long, Light Lid, Spacepod™/Squirrel Cheek Comp

Start Date: 10/6/2015

Required Date: 10/26/2015

MS17984-C413

Purchased No

Each

34.0000

Start Qty: 1.00

Required Qty: 1.00

**\*MS17984-C413\***

Quick Release Pin

**\*\***

DAS

27

9-89

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

CCK004

10

m133316

10

ST312A

14

m132570

11

m133031

3

ST315

10

m132677

8

m132852

2

MS21042L4

Purchased No

Each

1,375.000

**\*MS21042L4\***

Locknut

**\*\***

DAS

27

9-89

OCT 20 2015

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

112

m127813

112

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

1091

m128300

8

m130388

7

m130922

97

m131618

12

m132123

56

m132382

811

m133316

100

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Work Order ID: 137560

**\*137560\***

Parent Item: D350-607-543

**\*D350-607-543\***

Parent Item Name: Quick Release Heli-Utility-Basket™ Long,Light Lid, Spacepod™/Squirrel Cheek Comp

Start Date: 10/6/2015

Required Date: 10/26/2015

MS24665-151

Purchased

No

Each

142.0000

Start Qty: 1.00

Required Qty: 1.00

**\*MS24665-151\***

Cotter Pin

**\*\***

DAS

27

9-89

DAS

16

9-89

DAS  
28  
9-89

Location

Loc Qty

Loc Code

GA

59

m128401

59

ST294

83

m128401

9

m129909

74

Each

185.0000

2

**\*\***

DAS

27

9-89

DAS

6

9-89

NAS1515H4L

Purchased

No

**\*NAS1515H4L \***

Washer

DAS  
28  
9-89

Location

Loc Qty

Loc Code

FG

22

103691

2

m132189

20

ST266

163

m132189

44

m132767

119

Each

1,176.000

12

**\*\***

DAS

27

9-89

NAS1149F0432P

Purchased

No

**\*NAS1149F0432P\***

WASHER

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST260a

500

M132551

500

st268

676

M128995

63

M130388

8

M132677

125

M133234

480

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DAS

6

9-89

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Work Order ID: 137560

**\*137560\***

Parent Item: D350-607-543

**\*D350-607-543\***

Parent Item Name: Quick Release Heli-Utility-Basket™ Long,Light Lid, Spacepod™/Squirrel Check  
Comp

Start Date: 10/6/2015

Required Date: 10/26/2015

NAS1149C0463R

Purchased

No

Each

Start Qty: 1.00  
305.0000 3

Required Qty: 1.00

**\*NAS1149C0463R\***

Washer

**\*\***

**DAS**

**27**

**9-89**

**DAS**

**6**

**9-89**

OCT 20 2015

Location

Loc Qty

Loc Code

FP001

73

m127306

73

ST271

232

m128401

132

m133077

100

**DAS**  
**28**  
**9-89**

3

## 5.0 PARTS LIST

| QTY<br>-541 | QTY<br>-543 | QTY<br>-545 | QTY<br>-547 | QTY<br>-511 | QTY<br>-501 | PART NUMBER   | DESCRIPTION                       |
|-------------|-------------|-------------|-------------|-------------|-------------|---------------|-----------------------------------|
| X           |             |             |             |             |             | D350-607-541  | HELI-UTILITY-BASKET               |
|             | X           |             |             |             |             | D350-607-543  | HELI-UTILITY-BASKET               |
|             |             | X           |             |             |             | D350-607-545  | HELI-UTILITY-BASKET               |
|             |             |             | X           |             |             | D350-607-547  | HELI-UTILITY-BASKET               |
| 1           | 1           | 1           | 1           | X           |             | D350-607-511  | QUICK RELEASE BASKET MOUNTING KIT |
|             |             |             |             |             | X           | D350-607-501  | CONVERSION KIT                    |
| 1           | 1           | 1           | 1           |             | 1           | D2690-6       | LANYARD                           |
|             |             |             |             | 8           | 8           | D3501-1       | BUSHING                           |
|             |             |             |             | 2           | 2           | D3910-3       | X-TUBE LUG                        |
|             |             |             |             | 2           | 2           | D3910-5       | X-TUBE LUG                        |
| 1           | 1           | 1           | 1           |             | 1           | D3912-041     | EYEBOLT RECEIVER ASSY             |
|             |             |             |             | 8           | 8           | D3984-030     | RUBBER EXTRUSION, X-TUBE          |
| 1           |             |             |             |             |             | D4030-041     | LONG BASKET ASSY                  |
|             | 1           |             |             |             |             | D4030-043     | LONG BASKET ASSY, LIGHTWEIGHT     |
|             |             | 1           |             |             |             | D4032-041     | SHORT BASKET ASSY                 |
|             |             |             | 1           |             |             | D4032-043     | SHORT BASKET ASSY, LIGHTWEIGHT    |
| 1           |             |             |             |             | 1           | D4917-300     | PLACARD, MAX LOAD                 |
| 1           |             |             |             |             |             | D4086-200     | PLACARD, MAX LOAD                 |
|             | 1           |             |             |             | 1           | D4917-315     | PLACARD, MAX LOAD                 |
|             | 1           |             |             |             |             | D4086-215     | PLACARD, MAX LOAD                 |
|             |             | 1           |             |             | 1           | D4917-320     | PLACARD, MAX LOAD                 |
|             |             | 1           |             |             |             | D4086-220     | PLACARD, MAX LOAD                 |
|             |             |             | 1           |             | 1           | D4917-332     | PLACARD, MAX LOAD                 |
|             |             |             | 1           |             |             | D4086-232     | PLACARD, MAX LOAD                 |
|             |             |             |             | 1           | 1           | D4148-041     | FWD X-TUBE LUG ASSY               |
|             |             |             |             | 1           | 1           | D4149-041     | AFT X-TUBE LUG ASSY               |
| 1           | 1           | 1           | 1           |             | 1           | D4150-041     | ATTACHMENT ARM ASSY               |
| 1           | 1           | 1           | 1           |             | 1           | D4151-041     | BASKET FWD HARDPOINT ASSY (LOWER) |
| 1           | 1           | 1           | 1           |             | 1           | D4151-043     | BASKET FWD HARDPOINT ASSY (UPPER) |
|             |             |             |             | 2           | 2           | D4775-041     | STRUT ASSEMBLY                    |
|             |             |             |             | 2           | 2           | D4776-3       | SKIDTUBE CLEVIS                   |
| 6           | 6           | 6           | 6           |             | 6           | AN4-13A       | BOLT                              |
|             |             |             |             | 20          | 22          | AN4-14A       | BOLT                              |
|             |             |             |             | 4           | 4           | AN4-42A       | BOLT                              |
| 1           | 1           | 1           | 1           |             | 1           | AN4C15        | BOLT                              |
| 1           | 1           | 1           | 1           |             | 1           | AN310C4       | CASTELLATED NUT                   |
|             |             |             |             | 2           | 2           | AN6-13A       | BOLT                              |
| 1           | 1           | 1           | 1           |             | 1           | MS17984-C413  | QUICK RELEASE PIN                 |
| 6           | 6           | 6           | 6           | 24          | 32          | MS21042L4     | NUT (OR MS21042-4)                |
|             |             |             |             | 2           | 2           | MS21042L6     | NUT                               |
| 1           | 1           | 1           | 1           |             | 1           | MS24665-151   | COTTER PIN                        |
| 2           | 2           | 2           | 2           |             | 2           | NAS1515H4L    | WASHER                            |
| 12          | 12          | 12          | 12          | 40          | 56          | NAS1149F0432P | WASHER                            |
| 3           | 3           | 3           | 3           |             | 3           | NAS1149C0463R | WASHER                            |
|             |             |             |             | 4           | 4           | NAS1149F0663P | WASHER                            |